ADS DURASLOT® PIPE SPECIFICATION

This specification describes 4- through 36-inch (100 to 900 mm) ADS DURASLOT pipe for use in surface drain applications.

DURASLOT pipe, as manufactured and distributed by ADS, Inc., shall have a smooth interior and annular exterior corrugations with an aluminum slot grate frame mounted longitudinally along the length of the pipe to accept the grate while maintaining the original pipe diameter.

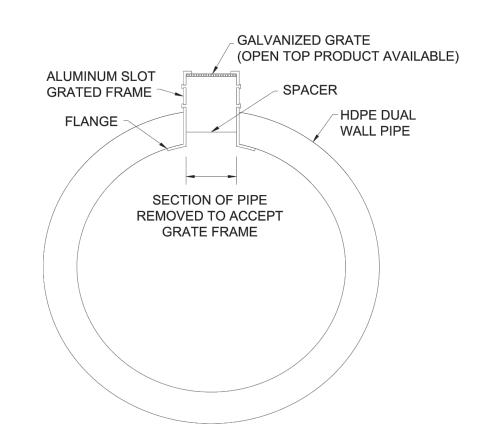
- 4- through 10-inch (100 to 250mm) pipe shall meet AASHTO M252, Type S.
- 12- through 36-inch (300 to 900 mm) pipe shall meet AASHTO M294, Type S or ASTM F2306.

Manning's "n" value for use in design shall be 0.012.

The aluminum slot grate frame shall be manufactured from 0.063" tempered commercial aluminum meeting the requirements of ASTM B209, consisting of two parallel plates separated by spacers spanning the slot on 6" centers. The grate shall be $\frac{1}{2}$ - #13 galvanized steel. The grate shall have a diamond-shaped opening and be ADA compliant. The flange at the bottom of the aluminum slot grate frame shall be riveted to the pipe with a minimum of two rivets per linear foot.

DURASLOT fittings shall be modified from fittings which conform to AASHTO M252, AASHTO M294, or ASTM F2306.

Installation shall be in accordance with ADS recommended installation instructions. Contact your local ADS representative or visit www.ads-pipe.com for a copy of the latest installation guidelines.



© ADS, Inc., November 2017

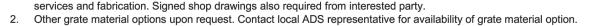
ADS, Inc. Drainage Handbook

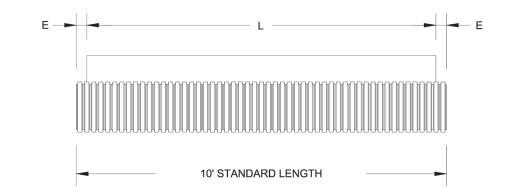
Specifications ♦ 1-30

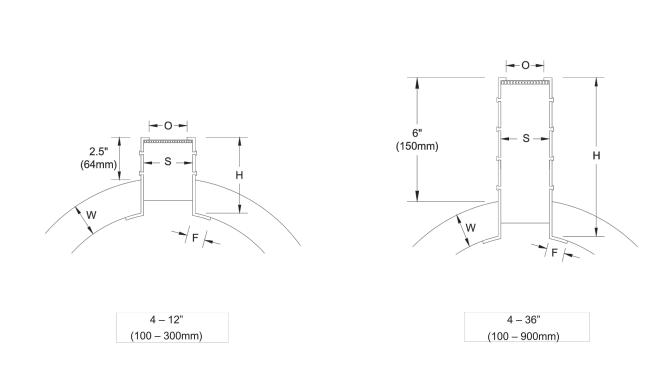
ADS DURASLOT® STANDARD DIMENSIONS

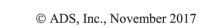
		Nominal Pipe Diameter,in (mm)								
	4"(100)	6"(150)	8"(200)	10"(250)	12"(300)	15"(375)	18"(450)	24"(600)	30"(750)	36"(900
L	118"				116"					
(Drain Grate Length)	(3000)				(2950)					
E	1"				2"					
(Pipe End Length)	(25)				(50)					
Н	2.75"	3"	3"	3"	3.5"	3.75"	4"	4.75"	5"	5.25"
(2.5" slot)	(70)	(75)	(75)	(75)	(90)	(95)	(100)	(120)	(125)	(130)
Н	6.25"	6.5"	6.5"	6.5"	7"	7"	7"	7.25"	8.25"	8.25"
(6.0" slot)	(160)	(165)	(165)	(165)	(175)	(175)	(175)	(185)	(210)	(210)
W	0.34"	0.46"	0.61"	0.73"	1.15"	1.30"	1.57"	1.86"	2.55"	2.85"
(Pipe Width w/ Corrugation)	(9)	(12)	(15)	(18)	(30)	(33)	(40)	(47)	(65)	(72)
F	0.5"	0.75"	0.75"	0.75"	0.75"	0.75"	0.75"	1.0"	1.0"	1.0"
(Flange Length)	(13)	(19)	(19)	(19)	(19)	(19)	(19)	(25)	(25)	(25)
0	1.25"	1.75"	1.75"	1.75"	1.75"	1.75"	1.75"	1.75"	1.75"	1.75"
(Opening Width)	(32)	(45)	(45)	(45)	(45)	(45)	(45)	(45)	(45)	(45)
S	1.75"	2.25"	2.25"	2.25"	2.25"	2.25"	2.25"	2.25"	2.25"	2.25"
(Slot Width)	(45)	(57)	(57)	(57)	(57)	(57)	(57)	(57)	(57)	(57)

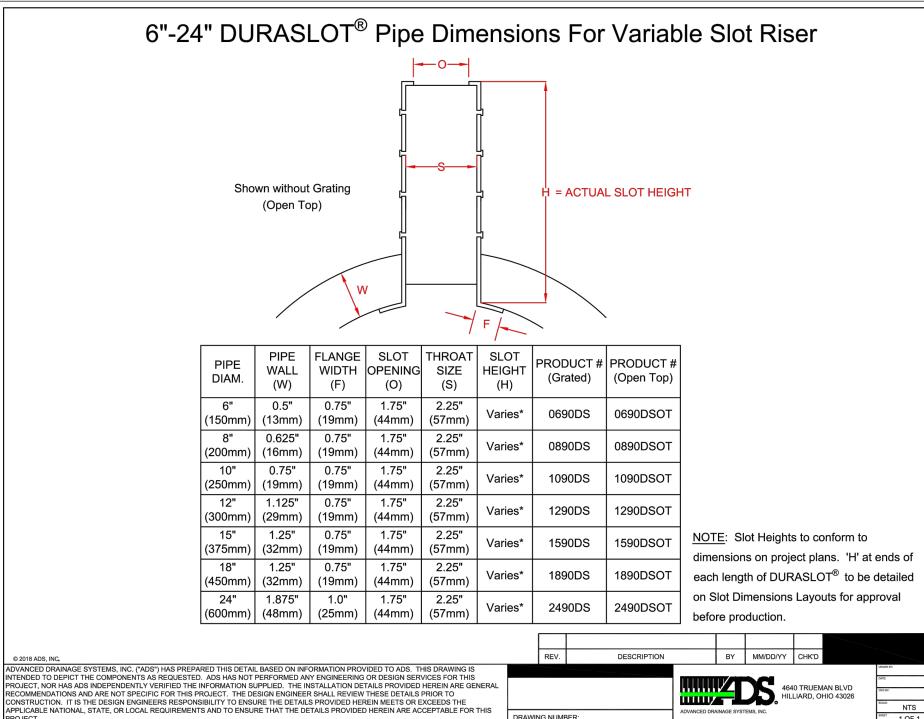
1. Variable and custom slot heights upon request. Production of variable and custom slots will require approval by engineering

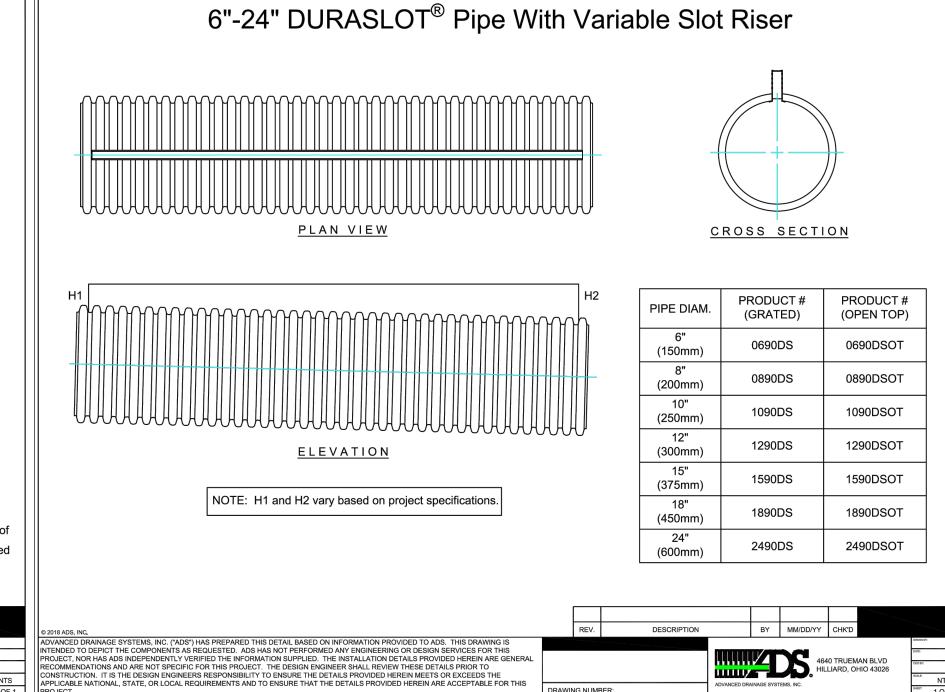




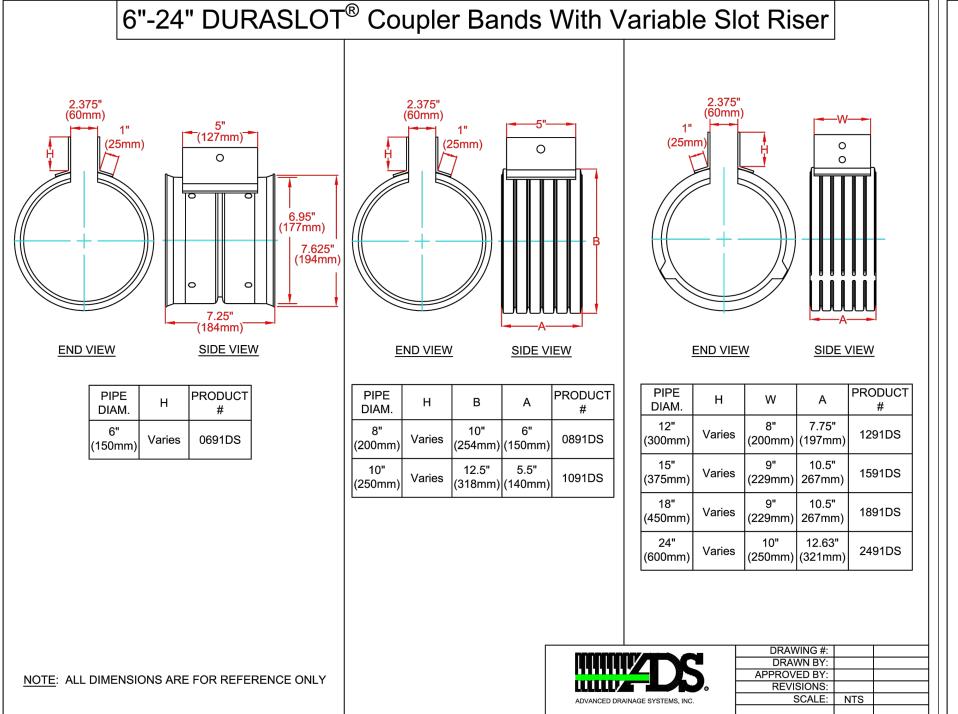


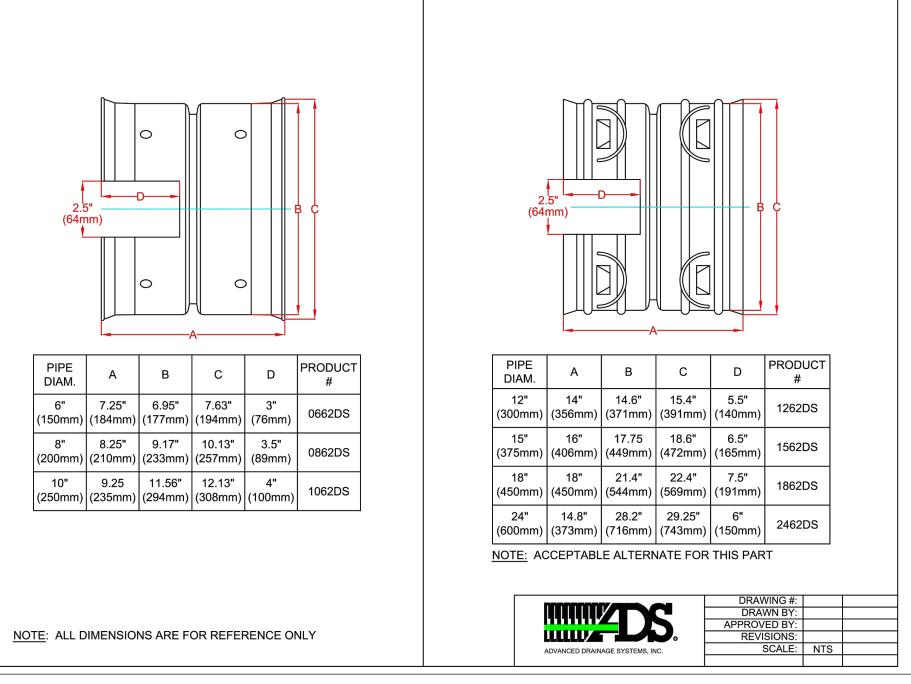


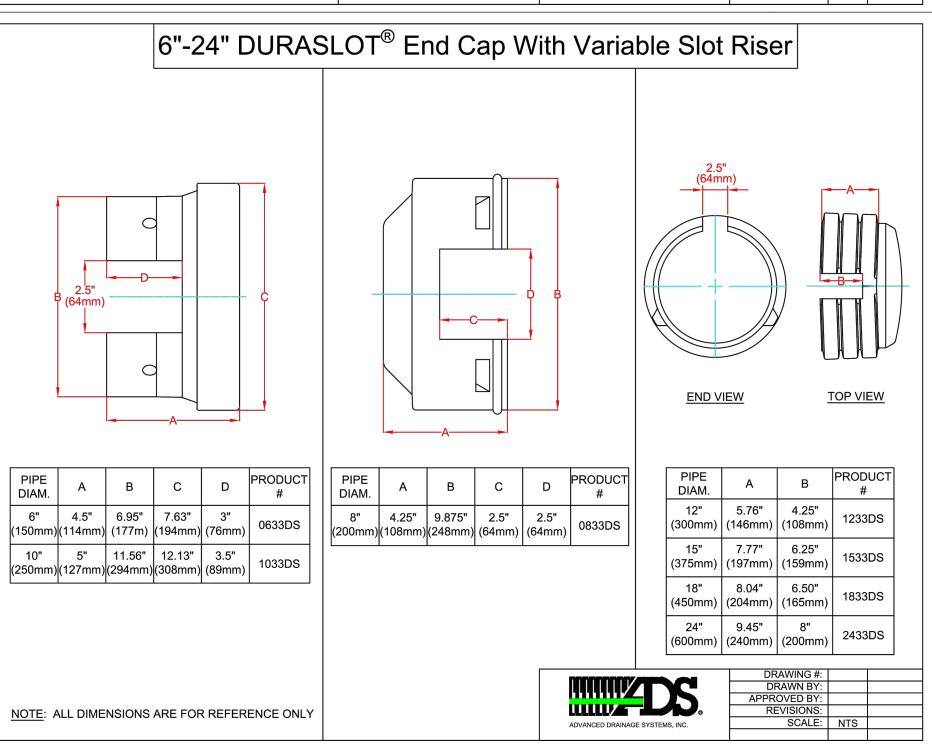


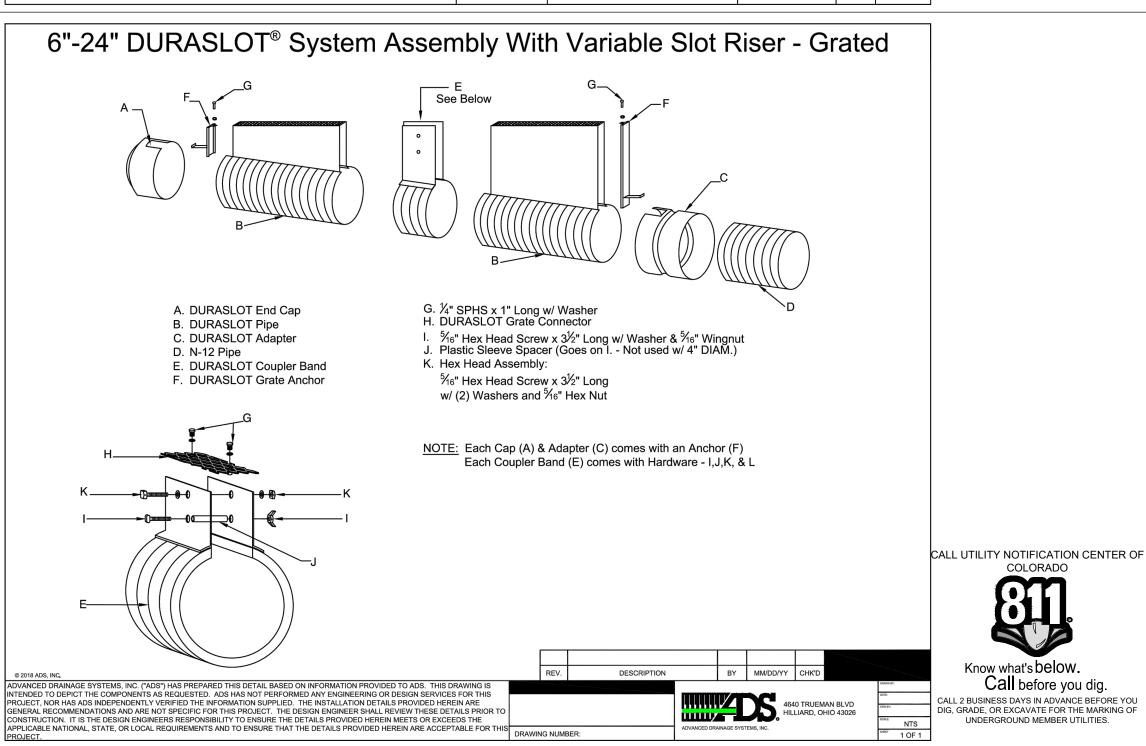


6"-24" DURASLOT® Adapter With Variable Slot Riser







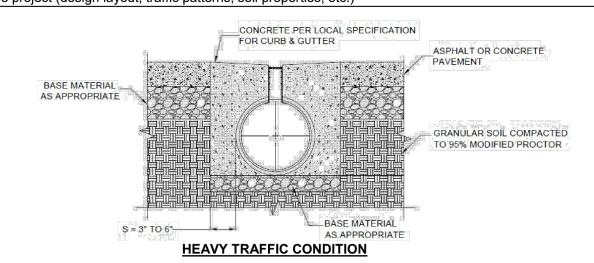




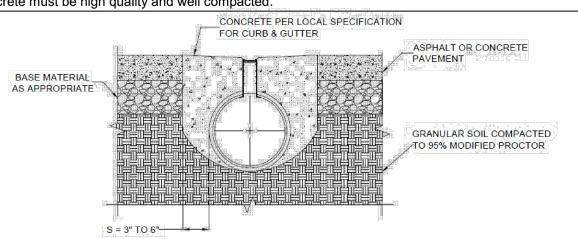
DURASLOT® Surface Drains are manufactured to meet AASHTO M252, AASHTO M294 or ASTM F230. It is made from a flexible conduit, which is designed to attain its structural strength utilizing ring compression derived from soil pressure. For this to occur, a minimum height of cover is required. Since this is not possible, the drain must be backfilled with concrete to allow it to accept vehicular traffic. This is true of any pipe with an inlet mounted on top to form this type of surface drain. The pipe cannot function in the manner for which it was designed when it is installed this close to the surface. The concrete-filled trench provides the actual structure for this type of design.

Following are some of the most often utilized installation details for DURASLOT® surface drains:

(A) Heavy Traffic - surrounded by concrete for critical loading applications. This would include frequent high-speed HS-20 traffic, such as a highway. The dimensions 'S' is generally 3" to 6" depending on the specific conditions for the project (design layout, traffic patterns, soil properties, etc.)

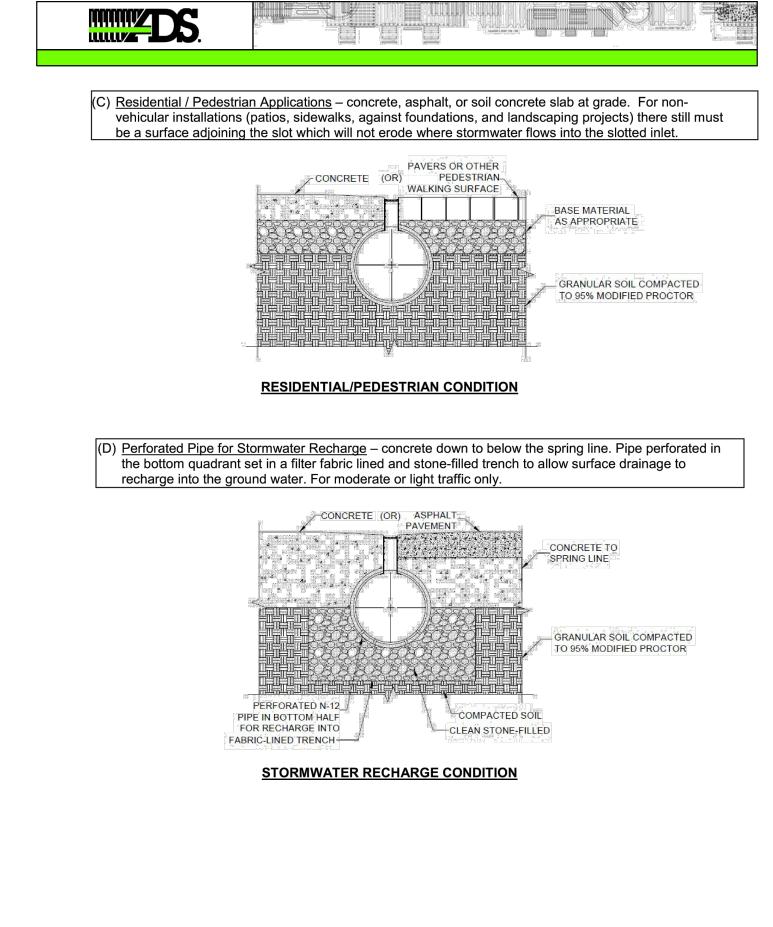


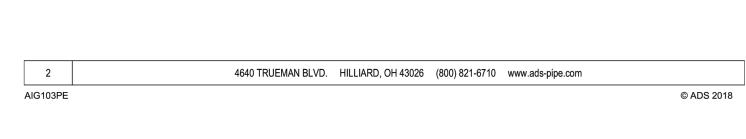
(B) Moderate Traffic - surrounded by concrete to below the center of the pipe. This type of installation has been used when traffic loads are not as heavy (i.e., retail parking lots, against curbs, etc.). The soil below the pipe and concrete must be high quality and well compacted.

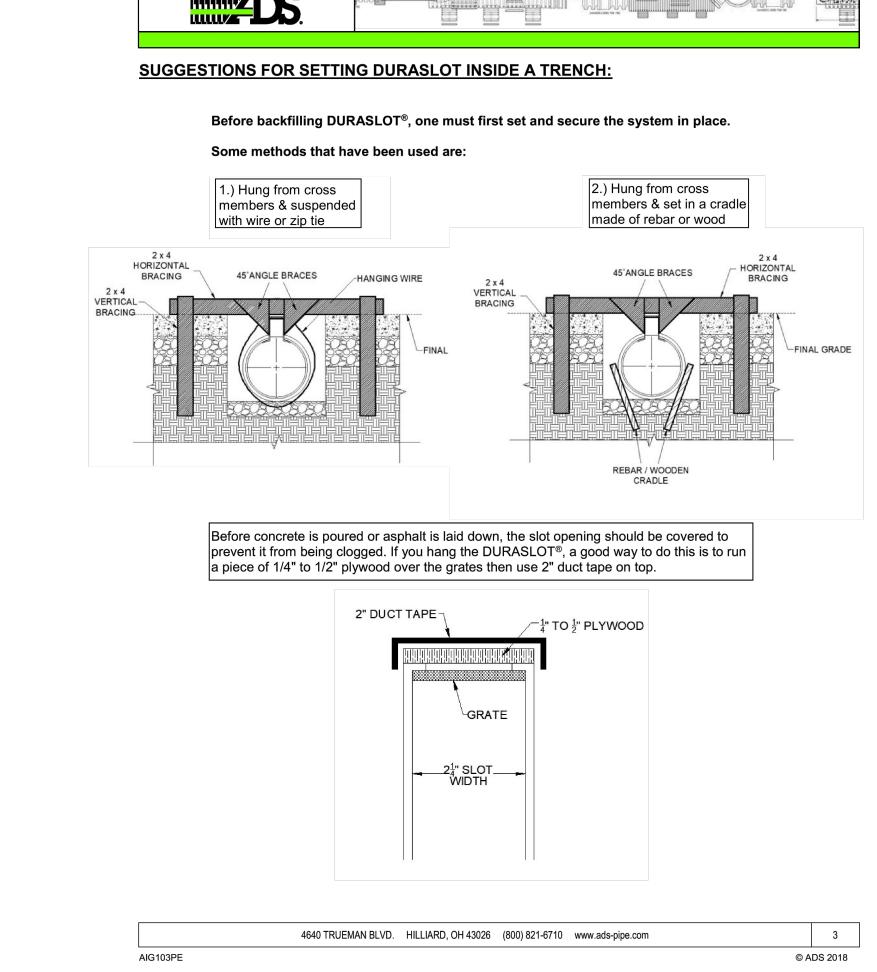


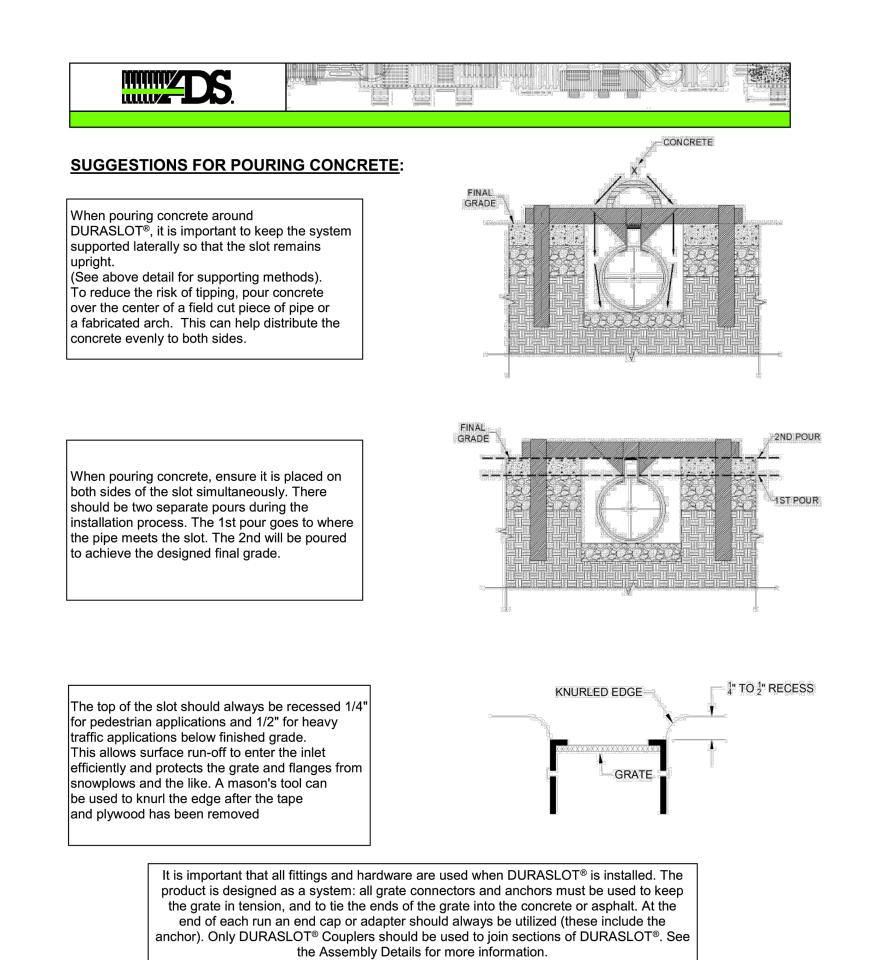
MODERATE TRAFFIC CONDITION

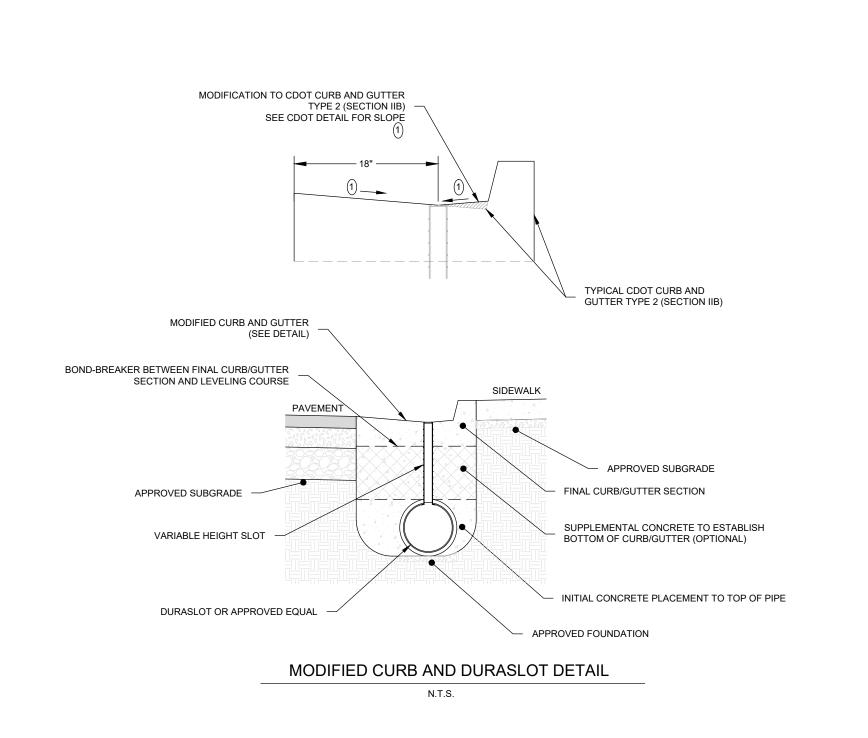
4640 TRUEMAN BLVD. HILLIARD, OH 43026 (800) 821-6710 www.ads-pipe.com

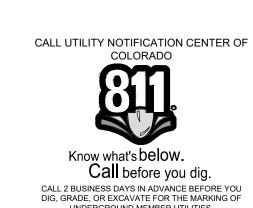










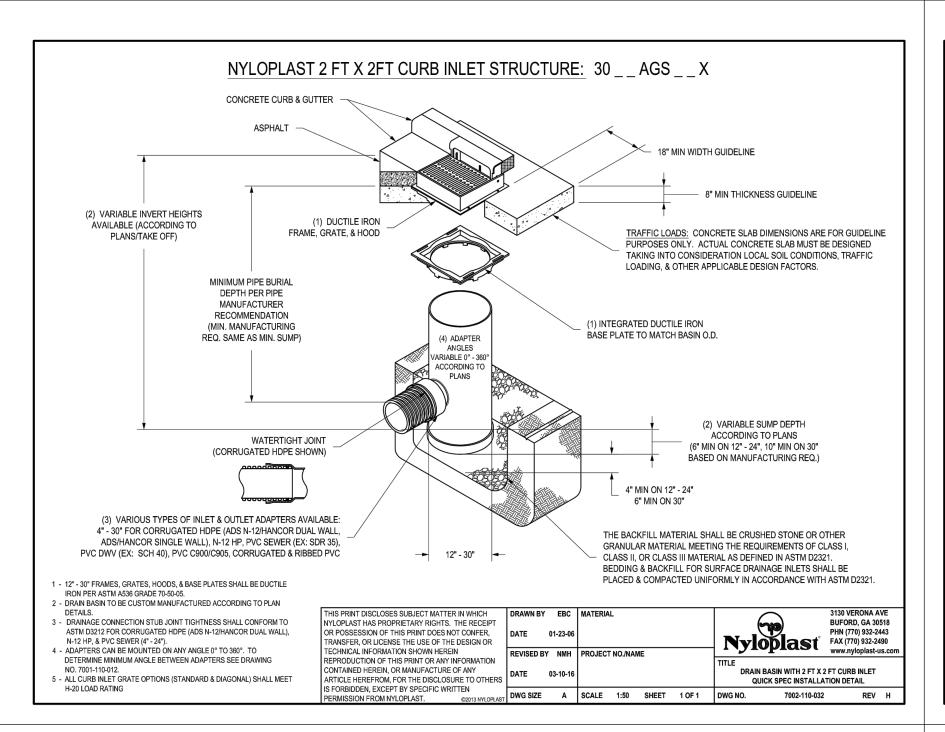


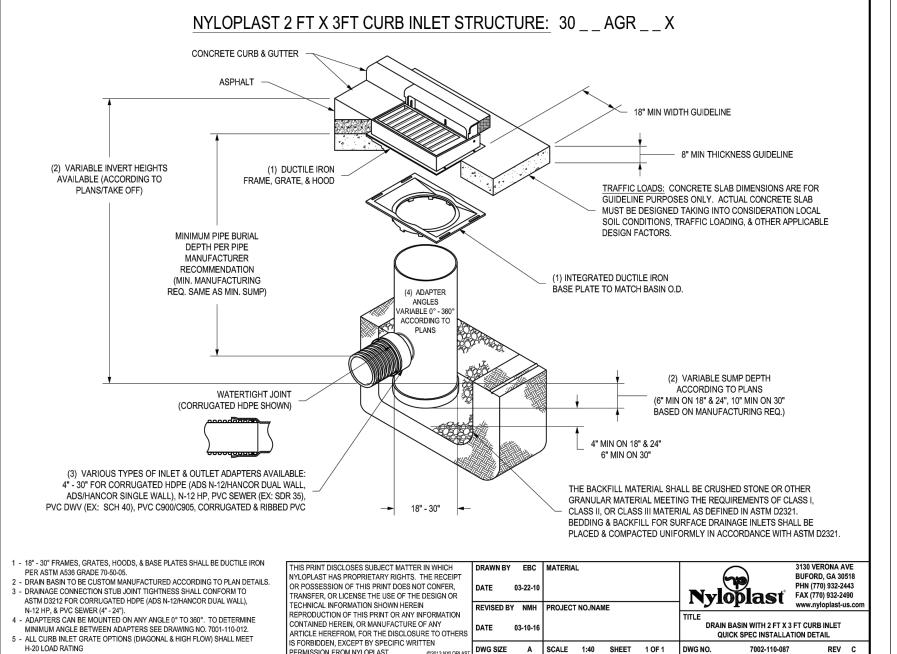
AIG103PE

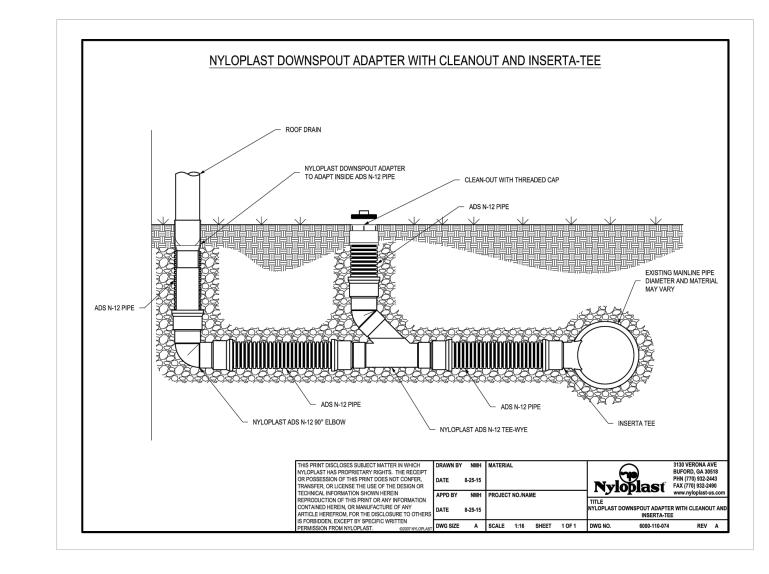
4640 TRUEMAN BLVD. HILLIARD, OH 43026 (800) 821-6710 www.ads-pipe.com

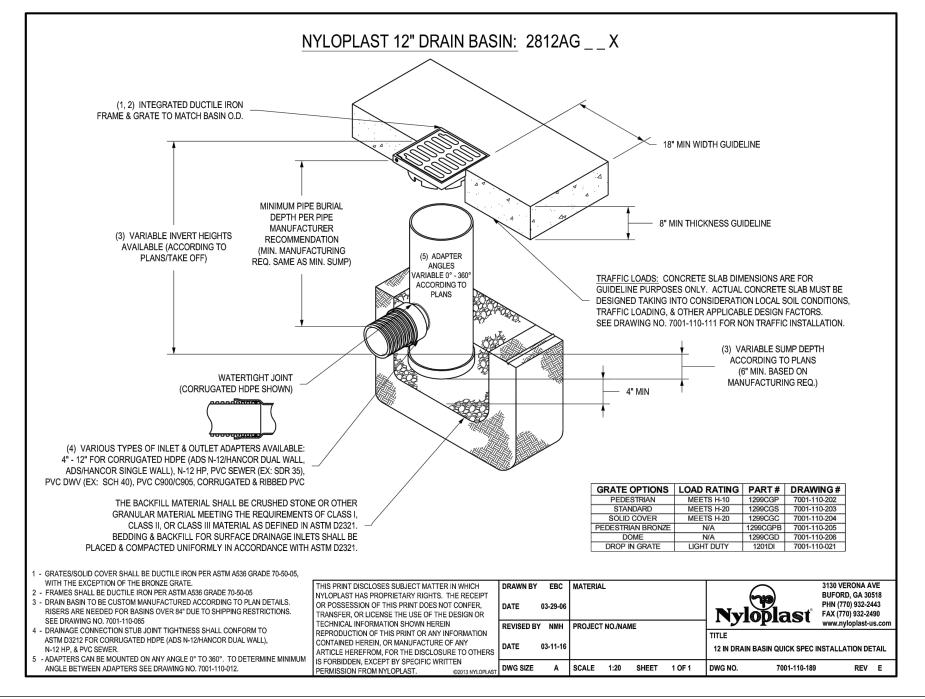
© ADS 2018

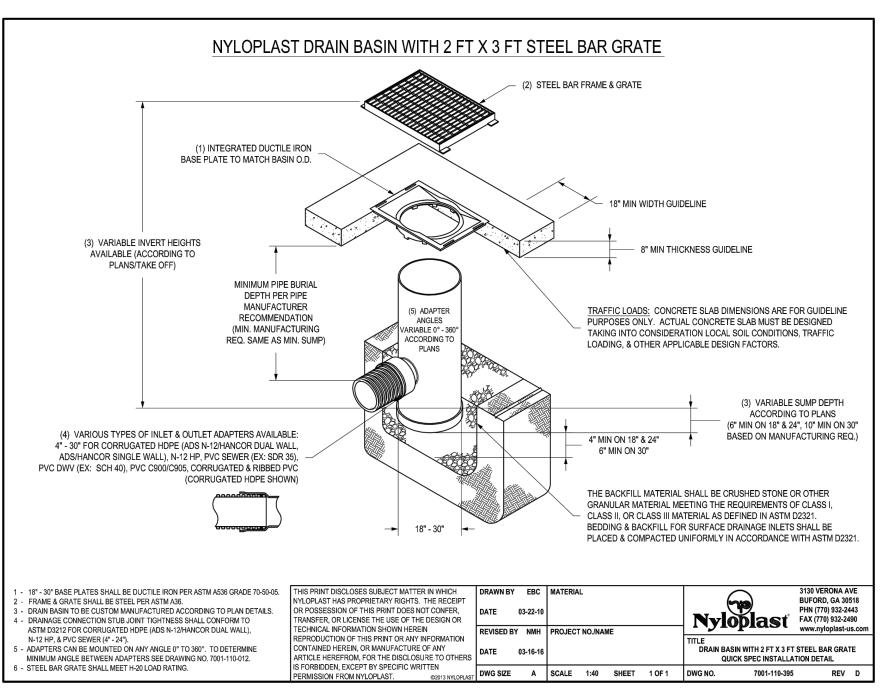
etails

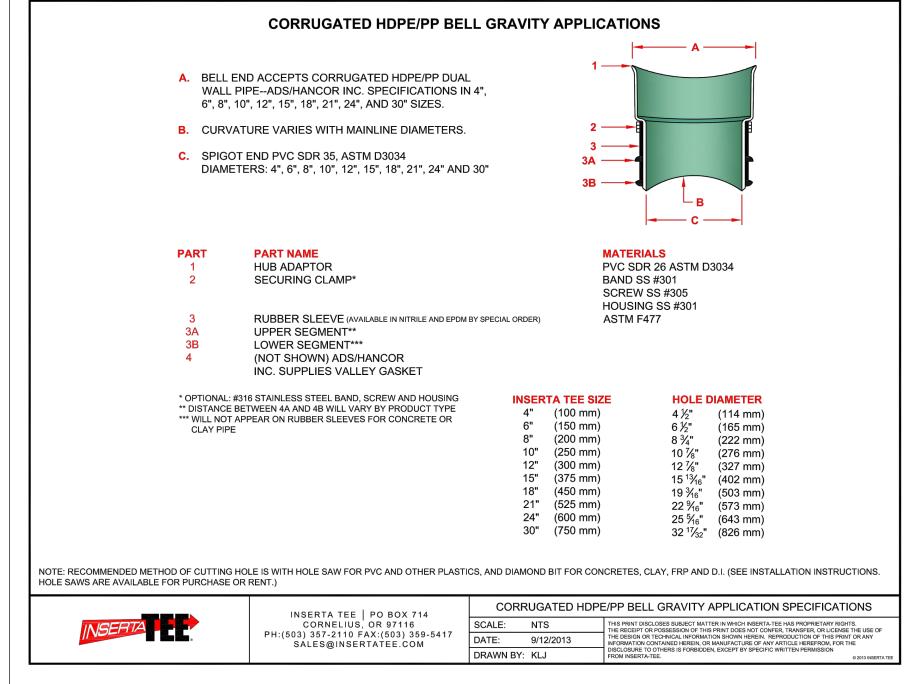


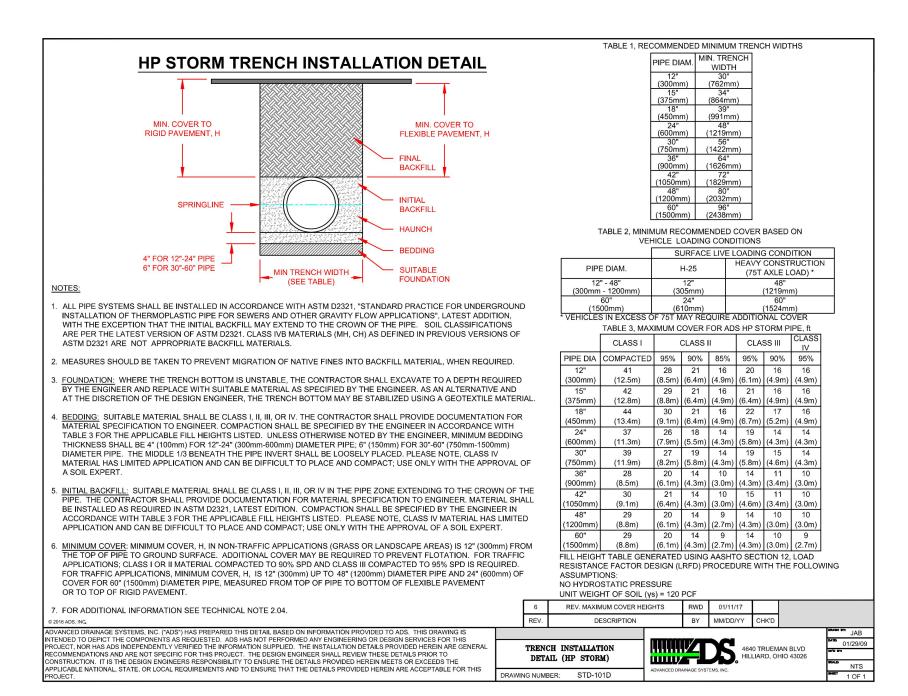


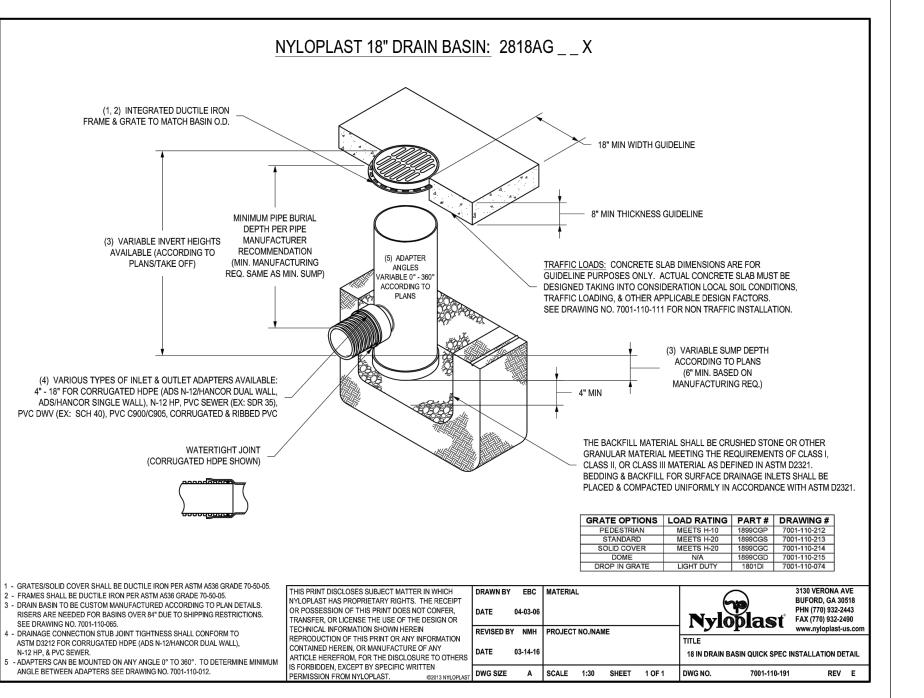












SECTION 2723

ENGINEERED SURFACE DRAINAGE PRODUCTS

PVC SURFACE DRAINAGE INLETS SHALL BE OF THE CURB INLET STRUCTURE TYPE AS INDICATED ON THE CONTRACT DRAWINGS AND REFERENCED WITHIN THE CONTRACT SPECIFICATIONS. THE **DUCTILE IRON FRAME**, **GRATE AND HOOD** FOR EACH OF THESE STRUCTURES ARE TO BE CONSIDERED AN INTEGRAL PART OF THE SURFACE DRAINAGE INLET AND SHALL BE FURNISHED BY THE SAME MANUFACTURER. THE CURB INLET STRUCTURE SHALL BE AS MANUFACTURED BY NYLOPLAST A DIVISION OF ADVANCED DRAINAGE SYSTEMS, INC. OR PRIOR APPROVED EQUAL.

MATERIALS THE CURB INLET STRUCTURE REQUIRED FOR THIS CONTRACT SHALL BE MANUFACTURED FROM PVC PIPE STOCK, UTILIZING A THERMO-MOLDING PROCESS TO REFORM THE PIPE STOCK TO THE SPECIFIED CONFIGURATION. THE DRAINAGE PIPE CONNECTION STUBS SHALL BE MANUFACTURED FORM PVC PIPE STOCK AND FORMED TO PROVIDE A WATERTIGHT

STOCK TO THE SPECIFIED CONFIGURATION. THE DRAINAGE PIPE CONNECTION STUBS SHALL BE MANUFACTURED FORM PVC PIPE STOCK AND FORMED TO PROVIDE A WATERTIGHT CONNECTION WITH THE SPECIFIED PIPE SYSTEM. THIS JOINT TIGHTNESS SHALL CONFORM TO ASTM D3212 FOR JOINTS FOR DRAIN AND SEWER PLASTIC PIPE USING FLEXIBLE ELASTOMERIC SEALS. THE FLEXIBLE ELASTOMERIC SEALS SHALL CONFORM TO ASTM F477. THE PIPE BELL SPIGOT SHALL BE JOINED TO THE MAIN BODY OF THE STRUCTURE. THE RAW MATERIAL USED TO MANUFACTURE THE PIPE STOCK THAT IS USED TO MANUFACTURE THE MAIN BODY AND PIPE STUBS OF THE SURFACE DRAINAGE INLETS SHALL CONFORM TO ASTM D1784 CELL CLASS 12454.

THE GRATE, FRAME AND HOOD FOR ALL CURB INLET STRUCTURES SHALL BE DUCTILE IRON AND SHALL BE MADE SPECIFICALLY FOR EACH SO AS TO PROVIDE A ROUND BOTTOM FLANGE THAT CLOSELY MATCHES THE DIAMETER OF THE PVC STRUCTURE BODY. THE GRATE, FRAME AND HOOD SHALL BE CAPABLE OF SUPPORTING H-20 WHEEL LOADING FOR TRAFFIC AREAS. THE HOOD SECTION WILL HAVE A SOLID BACK AND BE ADJUSTABLE BY USE OF THREE (3) LOCKING HEX HEAD BOLTS. THE METAL USED IN THE MANUFACTURE OF THE CASTINGS SHALL CONFORM TO ASTM A536 GRADE 70-50-05 FOR DUCTILE IRON.

TALLATION

THE SPECIFIED PVC SURFACE DRAINAGE INLET SHALL BE INSTALLED USING CONVENTIONAL FLEXIBLE PIPE BACKFILL MATERIALS AND PROCEDURES. THE BACKFILL MATERIAL SHALL BE CRUSHED STONE OR OTHER GRANULAR MATERIAL MEETING THE REQUIREMENTS OF CLASS 1, CLASS 2, OR CLASS 3 MATERIAL AS DEFINED IN <u>ASTM D2321</u>. BEDDING AND BACKFILL FOR THE CURB INLET STRUCTURE SHALL BE PLACED AND COMPACTED UNIFORMLY IN ACCORDANCE WITH <u>ASTM D2321</u>. THE CURB INLET STRUCTURE BODY WILL BE CUT AT THE TIME OF THE FINAL GRADE. NO BRICK, STONE OR CONCRETE BLOCK WILL BE REQUIRED TO SET THE GRATE TO THE FINAL GRADE HEIGHT. FOR H-20 LOAD RATED INSTALLATIONS, A CONCRETE RING WILL BE POURED UNDER THE FRAME, GRATE, AND HOOD. THE CONCRETE SLAB MUST BE DESIGNED TAKING INTO CONSIDERATION LOCAL SOIL CONDITIONS, TRAFFIC LOADING, AND OTHER APPLICABLE DESIGN FACTORS. FOR OTHER INSTALLATION CONSIDERATIONS SUCH AS MIGRATION OF FINES, GROUND WATER, AND SOFT FOUNDATIONS REFER TO <u>ASTM D2321</u> GUIDELINES.

CALL UTILITY NOTIFICATION CENTER OF



DIG. GRADE, OR EXCAVATE FOR THE MARKING OF

CIVIL ENGINEERS | SURVEYORS

141 9th Street ~ P.O. Box 774943

Steamboat Springs, Colorado 80477

(970) 871-9494

NDMARK CONSULTANTS, INC.

These drawings are instruments of service provided by Landmark Consultants, Inc. and are not to be used for any type of construction or contracting unless signed and sealed by a Professional Engineer in the employ of Landmark

NO. DATE: BY: DESCRIPTION:

REPUED CONSTRUCTION

10/20/21

DATE: 2387-04 NO. D

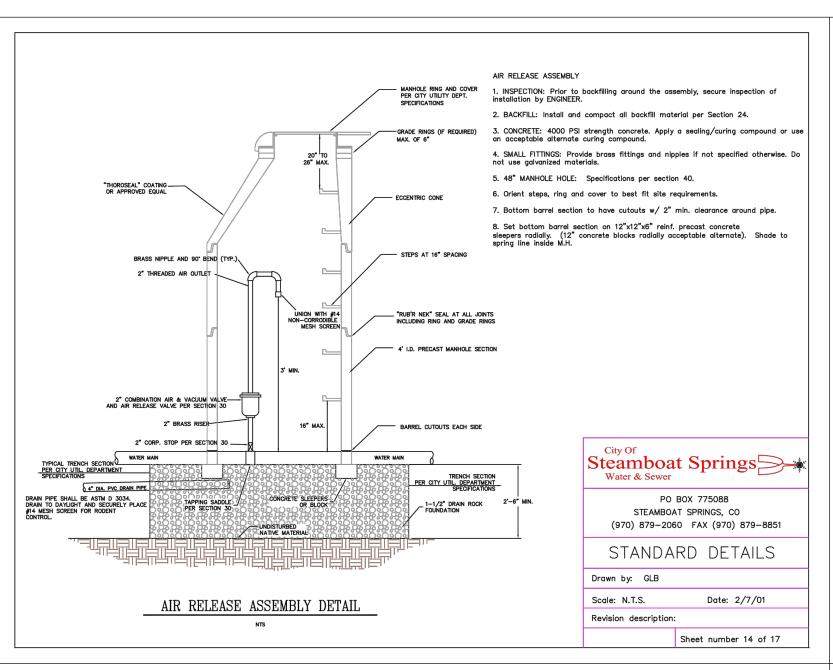
DATE: 10-20-21

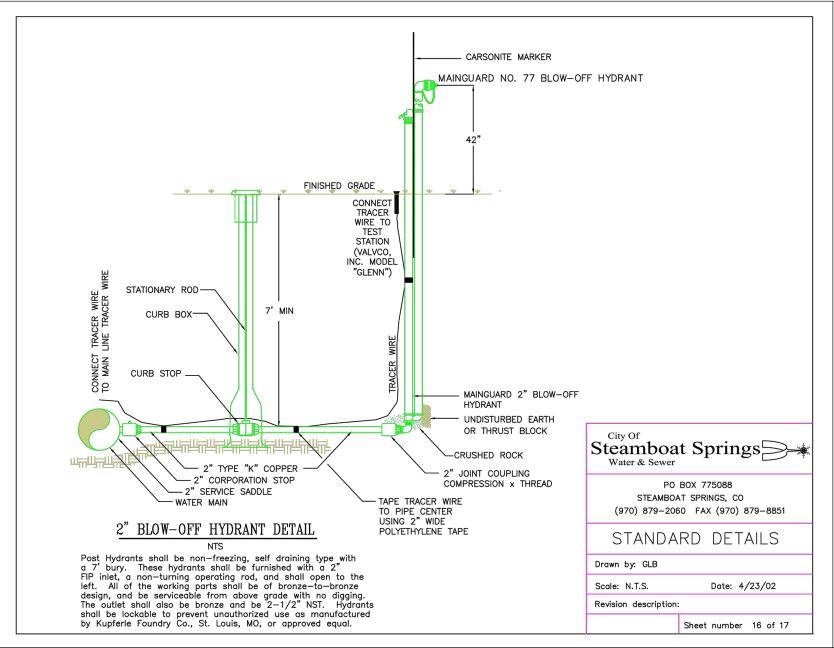
CONTACT: Grip

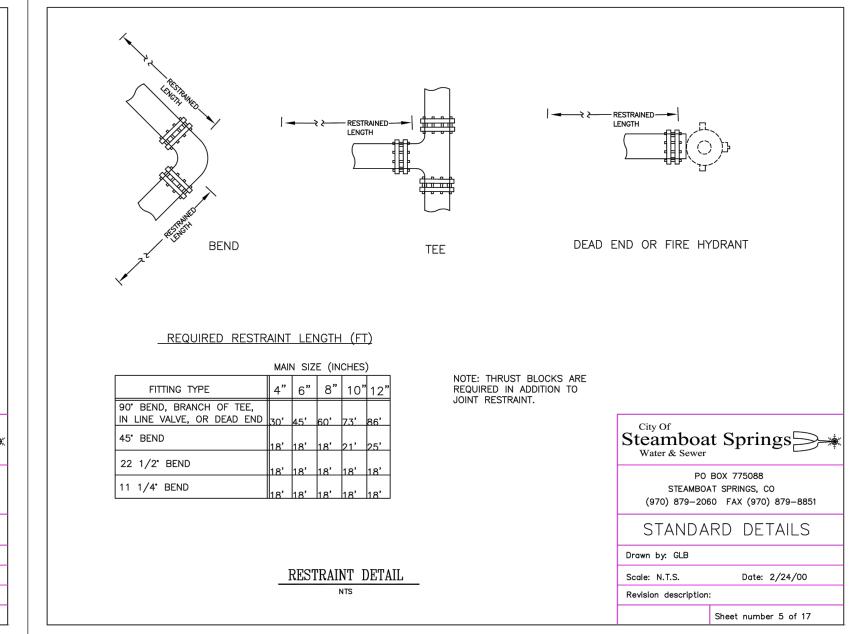
EMAIL: erikg@landmark-co.com

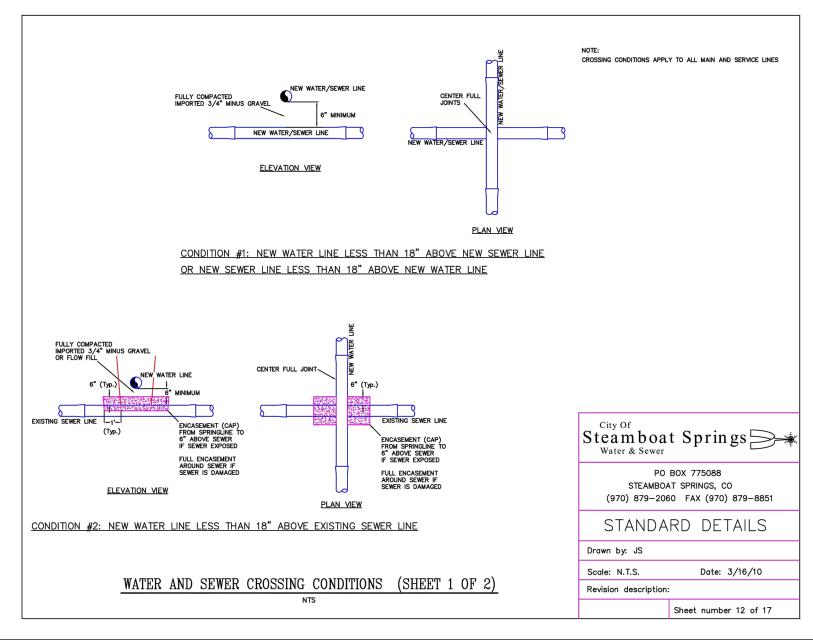
Details etails (Nyloplast)

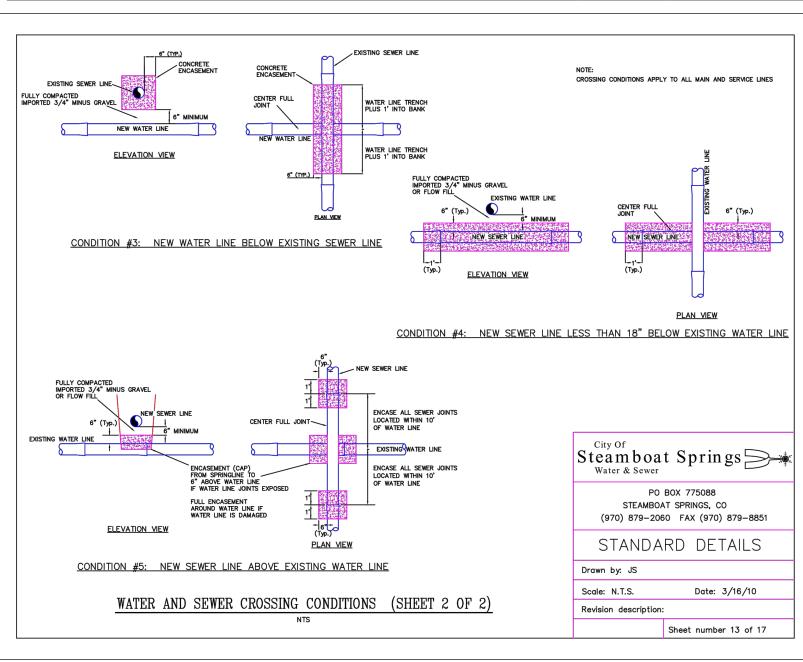
C.512

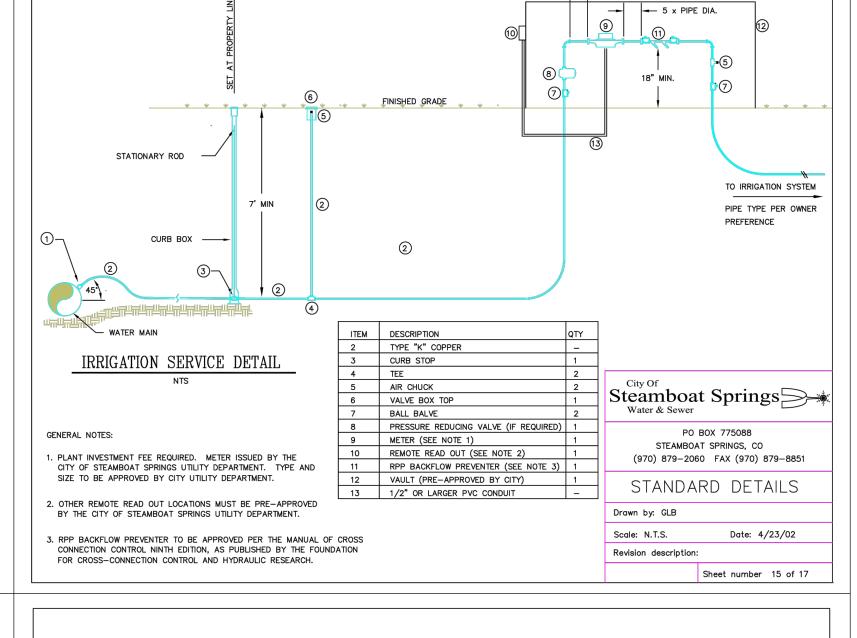




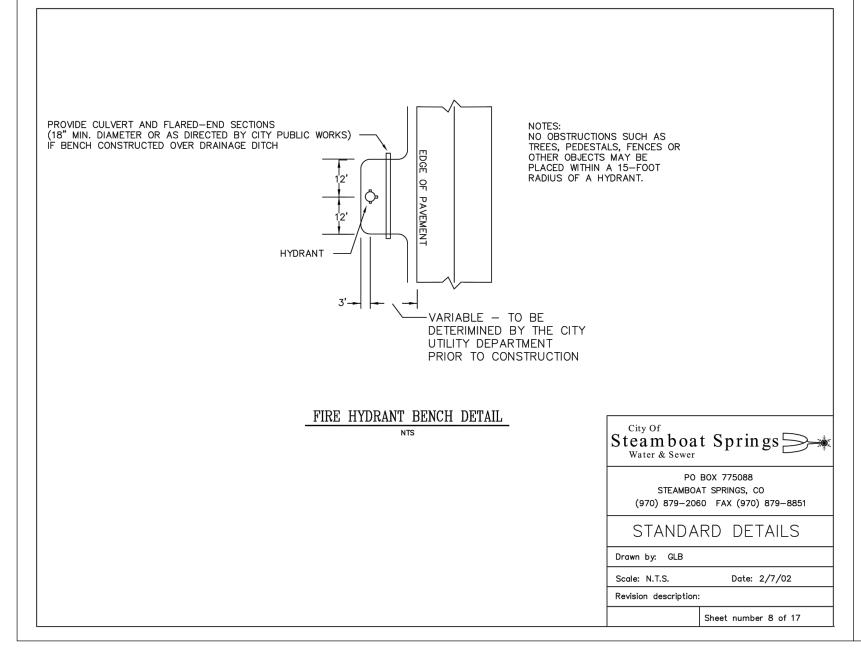


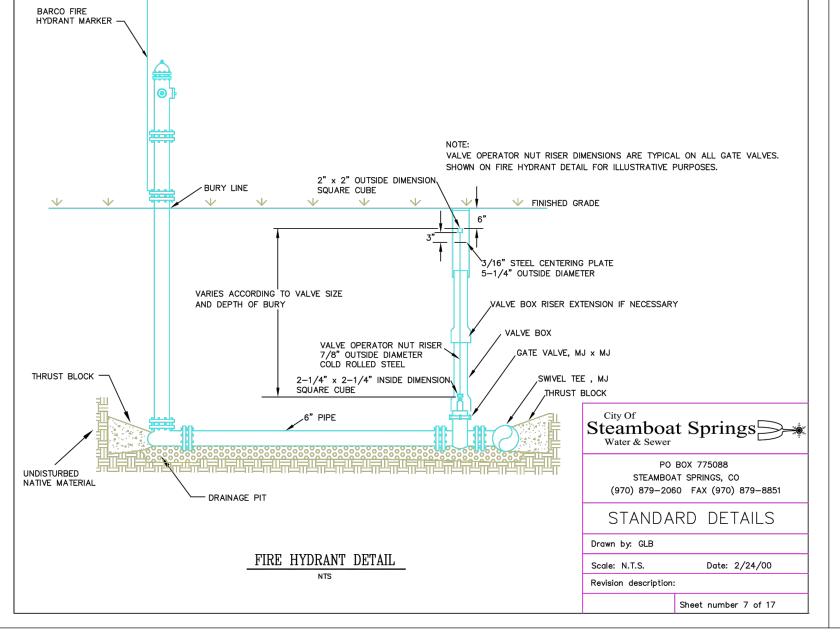


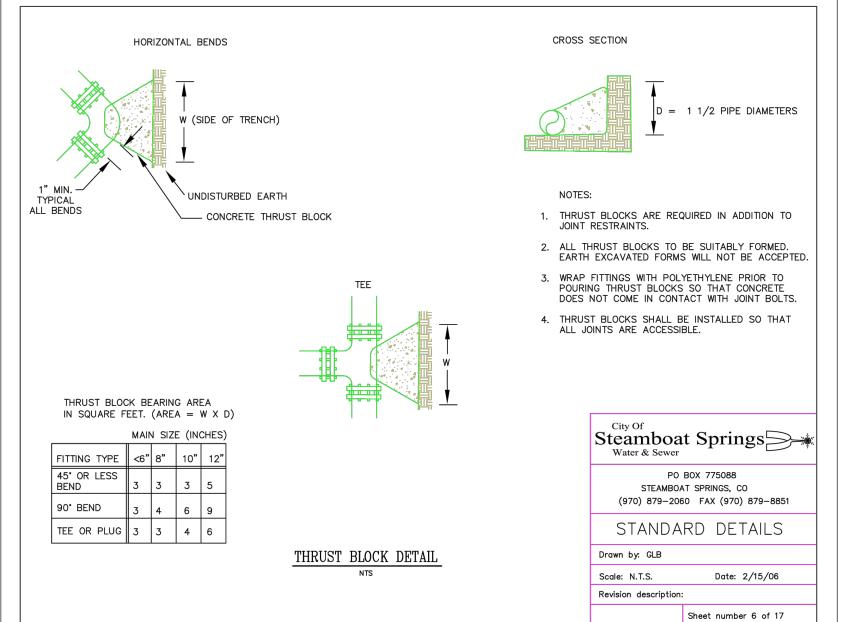




10 x PIPE DIA. --







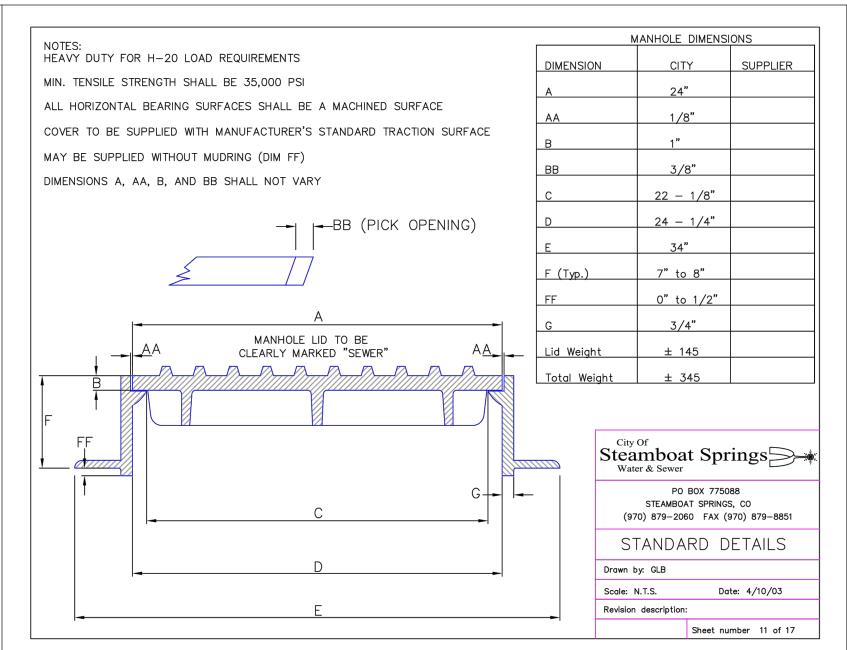
Know what's below.
Call before you dig.
CALL 2 BUSINESS DAYS IN ADVANCE BEFORE YOU DIG, GRADE, OR EXCAVATE FOR THE MARKING OF UNDERGROUND MEMBER UTILITIES.

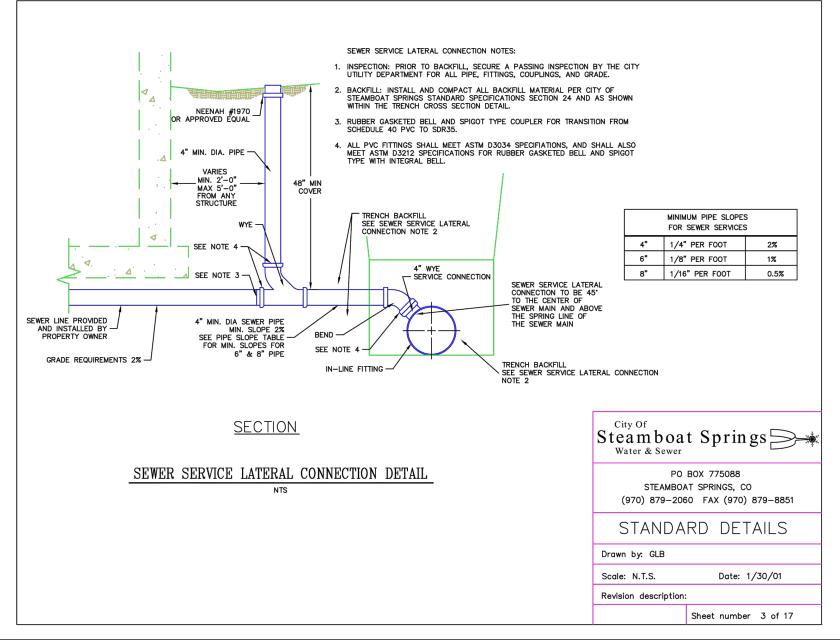
CALL UTILITY NOTIFICATION CENTER OF COLORADO

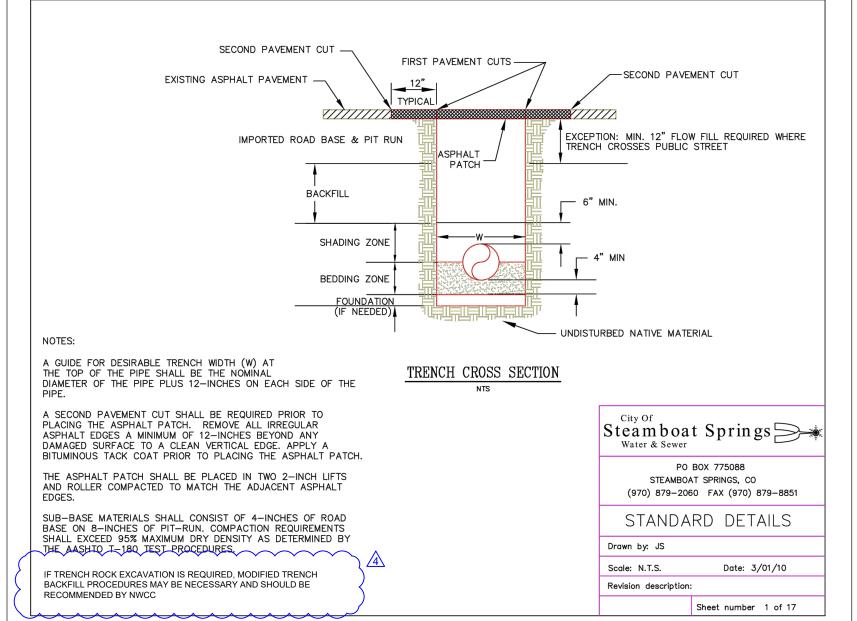
C.515

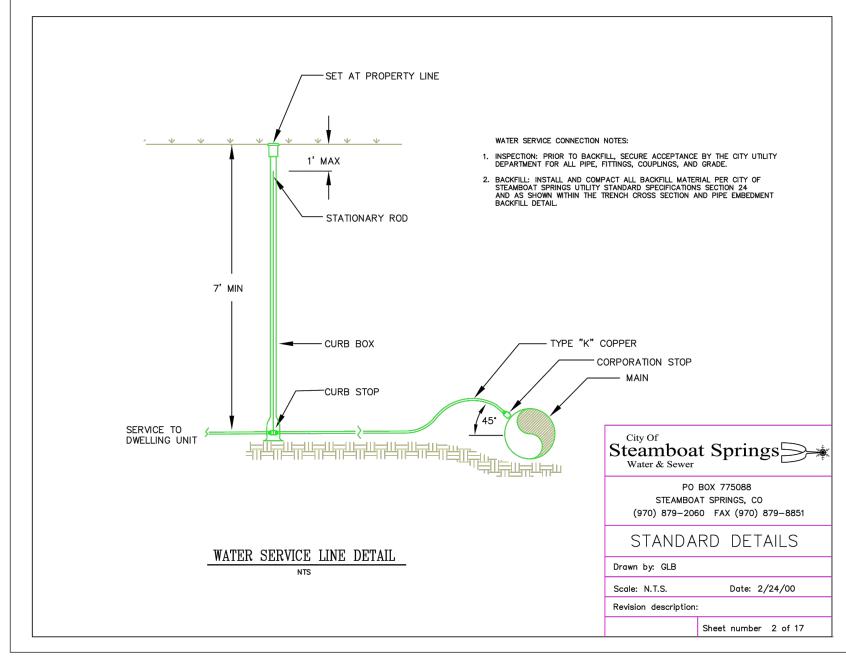
etails

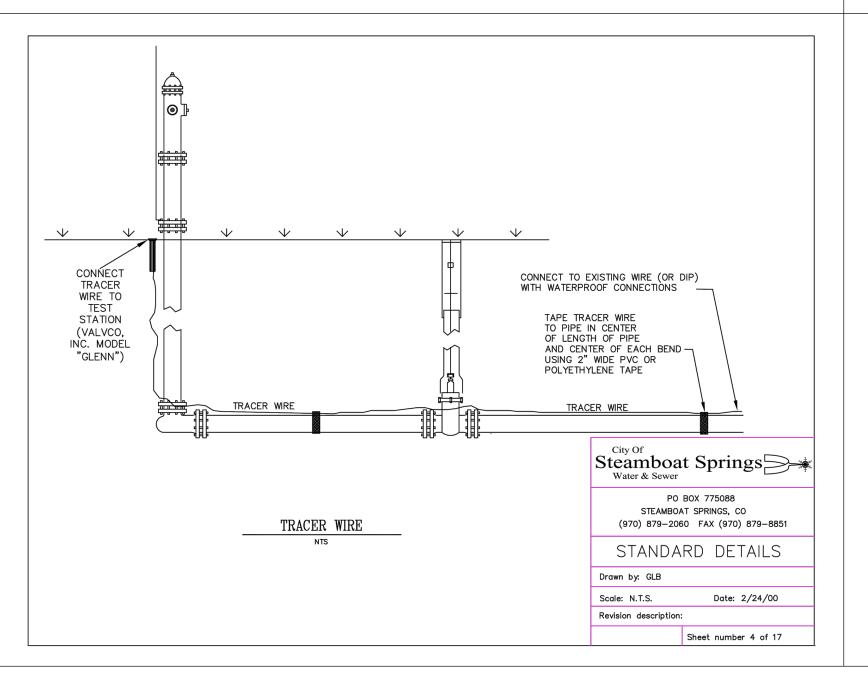
NOTE: THE INFORMATION SHOWN HEREON ARE FROM THE CITY OF STEAMBOAT SPRINGS UTILITY'S STANDARD SPECIFICATIONS
FOR WATER AND WASTEWATER UTILITIES AND ARE INCLUDED HEREON FOR CONVENIENCE ONLY. REFER TO THE THEIR
STANDARDS FOR FULL INFORMATION AND REQUIREMENTS.



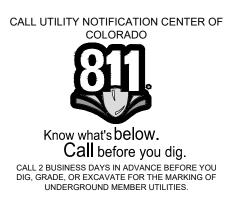






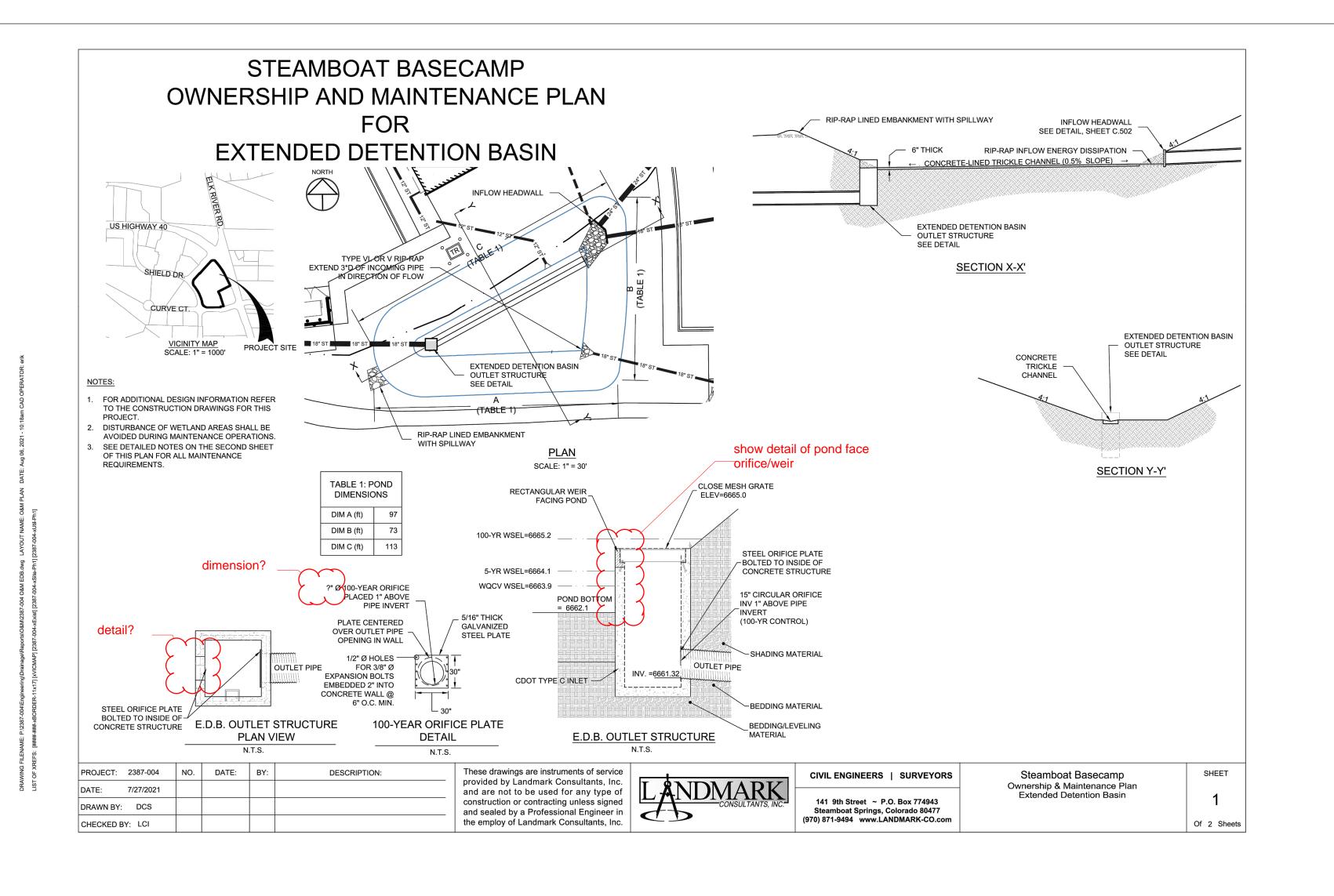


NOTE: THE INFORMATION SHOWN HEREON ARE FROM THE CITY OF STEAMBOAT SPRINGS UTILITY'S STANDARD SPECIFICATIONS FOR WATER AND WASTEWATER UTILITIES AND ARE INCLUDED HEREON FOR CONVENIENCE ONLY. REFER TO THE THEIR STANDARDS FOR FULL INFORMATION AND REQUIREMENTS.



Details

C.516







141 9th Street ~ P.O. Box 774943
Steamboat Springs, Colorado 80477
(970) 871-9494

LANDIMARK
CONSULTANTS, INC.

These drawings are instruments of service provided by Landmark Consultants, Inc. and are not to be used for any type of construction or contracting unless signed and sealed by a professional Engineer in the professional

PATE: BY: DESCRIPTION:

REVERSED

NOT FOR CONSTRUCTION
10/20/21

PROJECT: 2387-04

DATE: 10-20-21

CONTACT: Grip

EMAIL: erikg@landmark-co.com

C.520