

Tobias Weissner**WELDER QUALIFICATION TEST REPORT (WQTR)**
American Welding Society D1.1 Structural Steel Welding CodeWQTR No.: KK048 TW
WPS No.: KK056Welder Name: Tobias Weissner
Welder Type: SMAWWelder ID: 2016156
Rev: 0 Date: 11/15/2016

Project Number: 2016466

	Record Actual Values Used in Qualification	Qualification Range
Variables		
Process/Type	SMAW	SMAW
Electrode (single or multiple)	Multiple	Multiple
Current/Polarity	DCEP	DCEP
Position	Flat, Vert Up, Ovrhd	All
Weld Progression	1G, 3G, 4G	All
Backing or back weld:	Yes	Yes
Material/Spec.	A36	A36
Base Metal		
Thickness: (Plate)		
Groove	.375"	0.125" to 0.750"
Fillet		
Thickness: (Pipe/tube)		
Groove		
Fillet		
Diameter: (Pipe)		
Groove		
Fillet		
Filler Metal	E7018	E7018
Spec. No.	A5.20	A5.20
Class		
F-No.		
Gas/Flux Type		
Diameter	1/8"	1/8"

VISUAL INSPECTION - Accept**Guided Bend Test & Nick Break Results**

Type	Result	Type	Result
Root Bend	Accept	Face Bend	Accept
Nick Break 1&2	N/A	Nick Break 3 & 4	N/A
Welding Witnessed by: Kevin L. Kleckler			

Inspected by: Kevin L. Kleckler, AWS-CWI #05110591 CWE-#0511013E

Test Number: 2016466

Organization: Certified Welding Inspection

Date: 11/15/2016



	Area sq. inches	TENSILE TEST	Load Lbs.	Ultimate Tensile	Comments
N/A					

Interpreted by:

Test Number:

Organization:

Date:

I, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of the American Welding Society D1.1 Structural Steel Welding Code.

Authorized By:

Kevin L. Kleckler

P.O. Box 611, Hayden, CO 81639

Tobias Weisser

WELDER QUALIFICATION TEST REPORT (WQTR)
American Welding Society D1.1 Structural Steel Welding Code

WQTR No.: KK048 TW
WPS No.: KK056

Welder Name: Tobias Weisser
Welder Type: GMAW

Welder ID#2016156
Rev: 0 Date: 11/15/2016

Project Number: 2016465

	Record Actual Values Used in Qualification	Qualification Range
Variables		
Process/Type	GMAW	GMAW
Electrode (single or multiple)	Multiple	Multiple
Current/Polarity	DCEP	DCEP
Position	1G	Flat
Weld Progression	Flat	Flat
Backing or back weld:	Yes	Yes
Material/Spec.	A36	A36
Base Metal		
Thickness: (Plate)		
Groove	.375"	0.125" to 0.750"
Fillet		
Thickness: (Pipe/tube)		
Groove		
Fillet		
Diameter: (Pipe)		
Groove		
Fillet		
Filler Metal		
Spec. No.	A5.18	A5.18
Class	ER70S-6	ER70S-6
F-No.		
Gas/Flux Type	75/25	75/25
Diameter	0.035	0.035

VISUAL INSPECTION - Accept

Guided Bend Test & Nick Break Results

Type	Result	Type	Result
Root Bend	Accept	Face Bend	Accept
Nick Break 1&2	N/A	Nick Break 3 & 4	N/A

Welding Witnessed by: Kevin L. Kleckler

Inspected by: Kevin L. Kleckler, AWS-CWI #05110591 CWE-#0511013E
Organization: Certified Welding Inspection

Test Number: 2016465
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	Area sq. inches	TENSILE TEST	Load Lbs.	Ultimate Tensile	Comments
N/A					

Interpreted by: Kevin L. Kleckler
Organization: Certified Welding Inspection

Test Number:
Date:

I, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of the American Welding Society D1.1 Structural Steel Welding Code.

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