## **Tobias Weisser**

## **WELDER QUALIFICATION TEST REPORT (WQTR)**

American Welding Society D1.1 Structural Steel Welding Code

WQTR No.: KK048 TW WPS No.: KK056

Organization:

Welder Name: Tobias Weisser

Welder Type: SMAW

Welder ID: 2016156

Rev: 0

Date: 11/15/2016

				Project Number: 2016466	
			Record Actual		
			Values Used in	Qualification Range	
			Qualification		
	Variables				
	Process/Type		SMAW	SMAW	
		Electrode (single or multiple)		Multiple	
	Current/Polarity	Current/Polarity		DCEP	
	Position	Position		All	
	Weld Progression	Weld Progression		All	
	Backing or back weld:		Yes	Yes	
	Material/Spec.			A36	
	Base Metal				
	Thickness: (Plate)				
	Groove			0.125" to 0.750"	
	Fillet	Fillet			
	Thickness: (Pipe/f	ube)			
	Groove				
	Fillet				
	Diameter: (Pipe)				
	Groove				
	Fillet				
	Filler Metal	Filler Metal		E7018	
	Spec. No.	Spec. No.		A5.20	
	Class				
	F-No.				
	Gas/Flux Type	Gas/Flux Type			
	Diameter			1/8"	
		VISUAL INSPECT	TION - Accept	1/	
		Guided Bend Tes	st & Nick Break Resu	lts /-	
	Туре	Result	Туре	Result	
	Root Bend	Accept	Face Bend	Accept	
	Nick Break 1&2	N/A	Nick Break 3 & 4	N/A	
	Welding Witness	ed by: Kevin L. Kleckl	er		
spected by: Ke	evin L. Kleckler, AWS-			Result Accept N/A  Test Number: 2016466	
	ertified Welding Inspec	Date: 11/15/2016			
	Area sq. inches	TENSILE TEST	Load Lbs.	Ultimate Tensile Comments	
N/A					
erpreted by:				Test Number:	

I, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of the American Welding Society D1.1 Structural Steel Welding Code.

Authorized By:

Date:

P.O. Box 611, Hayden, CO 81639

Kevin L. Kleckler

## **Tobias Weisser**

## **WELDER QUALIFICATION TEST REPORT (WQTR)**

American Welding Society D1.1 Structural Steel Welding Code

WQTR No.: KK048 TW

Welder Name: Tobias Weisser

Welder ID#2016156

WPS No.: KK056 Welder Type: GMAW

Rev: 0

Date: 11/15/2016

		Troider Type. Citi		Drainet Number: 20	14646E	
			Record Actual	Project Number: 20	710405	
			Values Used in	Outlife the D		
			Qualification	Qualification Range	е	
	Variables		Qualification	<del></del>		
	Process/Type		GMAW	GMAW		
	Electrode (single or multiple)		Multiple	Multiple		
	Current/Polarity		DCEP	DCEP		
	Position		1G	Flat		
			110	l'iat		
	Weld Progression		Flat	Flat		
	Backing or back weld:		Yes	Yes		
		Material/Spec.		A36		
	Base Metal		A36			
	Thickness: (Plate)					
	Groove		.375"	0.125" to 0.750"		
	Fillet			1		
	Thickness: (Pipe/tube)			1		
	Groove					
	Fillet					
	Diameter: (Pipe) Groove Fillet Filler Metal					
	Spec. No.	Spec. No.		A5.18		
	Class F-No. Gas/Flux Type		ER70S-6	ER70S-6		
					4	
			75/25	75/25	1/1	
	Diameter	Diameter		0.03	5 ///	
		VISUAL INSPECT			11/18	
	Guided Bend Test & Nick Break Results					
	Туре	Result	Туре	Result		
	Root Bend	Accept	Face Bend	Accept	- 18 M. O. J.	
	Nick Break 1&2	N/A	Nick Break 3 & 4	N/A	1 0001	
	Aller and the same of the same	ed by: Kevin L. Kleckl			I TOTAL ON	
	vin L. Kleckler, AWS-0		E-#0511013E	Test Number: 201	6465	
Organization: Ce	rtified Welding Inspec	market grade to the building drawn to the first temporary transport and a second state of the second state		Date: 11/15/2016	Datas Communication Communicat	
N/A	Area sq. inches	TENSILE TEST	Load Lbs.	Ultimate Tensile	Comments	
N/A						
	1		,		1	

Interpreted by: Kevin L. Kleckler

Organization: Certified Welding Inspection

Test Number:

Date:

I, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded, and tested in accordance with the requirements of the American Welding Society D1.1 Structural Steel Welding Code.

Authorized By:

Kevin L. Kleckler

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